

WHAT IS CLAIMED IS:

1. A resin product having flow patterns,
comprising:

an injection-molded article formed of a resin
5 material, obtained by compounding a base material
having a given ground color and a colorant having
brightness and/or a hue different from that of the
ground color, and injection-molded so that flow
patterns based on the ground color of the base material
10 and the colorant appear on the surface; and

a colored clear layer formed of a colored clear
paint of a color different from the ground color, the
colored clear layer being spread over the surface of
the injection-molded article so that the respective
15 hues of the ground color and the flow patterns and
the hue of the colored clear paint are combined to be
adjusted to a desired product color.

2. A manufacturing method for a resin product
having flow patterns, comprising:

20 an injection molding process of injection-molding
a resin material, obtained by compounding a base
material having a given ground color and a colorant
having brightness and/or a hue different from that of
the ground color, by means of an injection molding
25 machine having a cylinder and a screw so that flow
patterns based on the ground color of the base material
and the colorant appear on the surface, thereby

obtaining an injection-molded article having the flow patterns; and

5 a colored clear coating process of spreading a colored clear paint of a color different from the ground color over the surface of the injection-molded article so that the respective hues of the ground color and the flow patterns and the hue of the colored clear paint are combined to be adjusted to a desired product color.

10 3. A manufacturing method for a resin product having flow patterns according to claim 2, wherein the colorant is a composite material formed of a plurality of colorants having different colors.

15 4. A manufacturing method for a resin product having flow patterns according to claim 2 or 3, wherein the base material is compounded with a sheen material.

20 5. A manufacturing method for a resin product having flow patterns according to claim 2, wherein the temperature of the region near a material supply section of the cylinder of the injection molding machine is set to be lower than the temperature of the region near a nozzle of the cylinder.

25 6. A manufacturing method for a resin product having flow patterns according to claim 5, wherein the moving speed of the screw of the injection molding machine in the axial direction is set to be lower in

the initial stage of movement than in the late stage of movement.